## RMGT 10

$1,020 / 1,050 \mathrm{~mm}$ Format Offset Presses

## RMGT 11

1,130 mm Format Offset Presses

( 5 -color press with a coating unit and long delivery)

# Introducing our advanced new high-performance flagship presses. 

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New styling and even more advanced functions have been added to RMGT's time-tested basic design, offering proven durability and high precision mechanisms worthy of our flagship models. RMGT 101,020 / $1,050 \mathrm{~mm}$ format presses include an array of advanced functions and RMGT 11 series features the same superb functionality in an $1,130 \mathrm{~mm}$ format.
The feeder section uses no brush and rubber rollers, reducing labor and enhancing register precision.
Various next-generation devices greatly reduce labor and boost productivity, including a high-output LED-UV curing unit*, and the advanced IPC III operation interface with a new large-screen monitor*. Features such as a newly developed non-stop feeder and delivery shutter* improve efficiency for continuous printing on thick stock, enhancing package printing capability. Solid basic performance backed by time-tested technologyintroducing the RMGT 10 and RMGT 11 series!
*Option


Operation stand with a $55^{\prime \prime}$ large-screen monitor (option)


## Advanced Functions for Superior Productivity

## SimulChanger (fully automatic simultaneous plate changer)*1

With this automation wonder, the operator needs only to set new plates in position while the previous job is underway and then execute the plate change task from the operation stand. All processes from cylinder phase adjustment to removal of old plates and mounting of new plates is accomplished simultaneously at each color in just 70 seconds*2. The bender-less plate clamping system eliminates the need to bend the plate edge before mounting. The SimulChanger helps achieves a high production rate with multiple, short-run jobs requiring frequent plate changes.
*1 Option
*2 For RMGT 10 series.
RMGT 11 series requires 90 seconds to remove the old plates and mount the new plates.


## Single belt-type brush-less feeder

The feeder board features a single vacuum hold-down belt that provides smooth sheet feeding without the use of brush and rubber rollers, eliminating the makeready task of feeder board roller adjustments. Sheet registration accuracy has been improved by reducing sheet feeding speed at the separator and sheet arrival speed at the front-lay, effectively reducing vacuum pressure on the sheet.


## Mutl-mode dampening system

This system optimizes the supply of dampening solution depending on the type of image being printed, from light ink coverage to large solid ink areas. Three modes are available: the semi-AD mode for most routine color job requirements; the AD mode, suitable for print images requiring less ink; and the ITD mode*, designed for solid high gloss print images requiring heavy ink coverage. Different modes can be set at different printing units, and on-the-run mode changes are also possible.


Semi-AD Mode Intermediate mode applied to a wide variety of print image conditions


AD Mode
Provides light ink coverage through low rate of ink emulsification


ITD Mode*
Provides heavy ink coverage through high rate of ink emulsification

## LED-UV curing unit*

The LED-UV curing unit dramatically reduces power consumption and boasts a much longer life than a conventional lamp type system. Plus, much lower heat emission means there is minimal effect on film and other heat-sensitive printing media. The curing unit instantly switches on and off, significantly improving work efficiency.


## RMGT 10 and RMGT 11 Lineup



Seven o'clock cylinder arrangement


Combining the latest technology with mechanisms offering proven rigidity, including a seven o'clock cylinder arrangement with double-diameter impression and transfer cylinders.


Skeleton cylinder


Featuring air management technology for smooth sheet transport and skeleton cylinders that prevent scratching and smearing by keeping the printed sheets from coming into contact with the cylinders, these presses can handle a wide range of paper stock, from 0.04 mm thin paper to 1.0 mm heavy board.


Tandem Perfector
The reverse-side printing units are connected to
the straight printing units by a translink unit to provide single-pass perfecting with no need to reverse the printed sheets.


A unique 3-cylinder convertible perfecting device is employed for fast, high-quality perfecting. RMGT 10 series only

## Specifications

RMGT 10 1,020/1,050 mm Format Offset Presses

|  | ST (straight press) |  | LX (wide stock range press) |  | TP (tandem perfector) |  | PF (convertible perfector) |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | 1020 model | 1050 model | 1020 model | 1050 model | 1020 model | 1050 model | 1020 model | 1050 model |
| Max. printing speed*1 | 16,200 S.P.H. |  | 16,200 S.P.H. |  | 16,200 S.P.H. |  | 16,200 S.P.H. |  |
| Max. sheet size | $\begin{aligned} & 740 \times 1,020 \mathrm{~mm} \\ & \left(29.13^{\prime \prime} \times 40.16^{\prime \prime}\right) \end{aligned}$ | $\begin{aligned} & 750 \times 1,050 \mathrm{~mm} \\ & \left(29.533^{\prime \prime} \times 41.34^{\prime \prime}\right. \end{aligned}$ | $\begin{aligned} & 740 \times 1,020 \mathrm{~mm} \\ & \left(29.13^{\prime \prime} \times 40.16^{\prime \prime}\right) \end{aligned}$ | $\begin{aligned} & 750 \times 1,050 \mathrm{~mm} \\ & \left(29.533^{\prime \prime} \times 41.34^{\prime \prime}\right) \end{aligned}$ | $\begin{aligned} & 740 \times 1,020 \mathrm{~mm} \\ & \left(29.13^{\prime \prime} \times 40.16^{\prime \prime}\right) \end{aligned}$ | $\begin{aligned} & 750 \times 1,050 \mathrm{~mm} \\ & \left(29.533^{\prime \prime} \times 41.34^{\prime \prime}\right) \end{aligned}$ | $\begin{aligned} & 740 \times 1,020 \mathrm{~mm} \\ & \left(29.13^{\prime \prime} \times 40.16^{\prime \prime}\right) \end{aligned}$ | $\begin{aligned} & 750 \times 1,050 \mathrm{~mm} \\ & \left(29.53^{\prime \prime} \times 41.34^{\prime \prime}\right) \end{aligned}$ |
| Min. sheet size | $\begin{gathered} 360 \times 540 \mathrm{~mm} \\ \left(14.17^{\prime \prime} \times 21.26^{\prime \prime}\right) \end{gathered}$ |  | $\begin{gathered} 360 \times 540 \mathrm{~mm} \\ \left(14.17^{\prime \prime} \times 21.26^{\prime \prime}\right) \end{gathered}$ |  | $\begin{gathered} 360 \times 540 \mathrm{~mm} \\ \left(14.17^{\prime \prime} \times 21.26^{\prime \prime}\right) \end{gathered}$ |  | $360 \times 540 \mathrm{~mm}\left(14.17^{\prime \prime} \times 21.26^{\prime \prime}\right)$ [for straight printing] $440 \times 540 \mathrm{~mm}\left(17.32\right.$ " $\left.21.26^{\prime \prime}\right)$ [for perfecting] |  |
| Max. printing area | $\begin{aligned} & 730 \times 1,020 \mathrm{~mm} \\ & \left(28.74^{\prime \prime} \times 40.16^{\prime \prime}\right) \end{aligned}$ | $\begin{aligned} & 740 \times 1,050 \mathrm{~mm} \\ & \left(29.13^{\prime \prime} \times 41.34^{\prime \prime}\right) \end{aligned}$ | $\begin{aligned} & 730 \times 1,020 \mathrm{~mm} \\ & \left(28.74^{\prime \prime} \times 40.16^{\prime \prime}\right) \end{aligned}$ | $\begin{aligned} & 740 \times 1,050 \mathrm{~mm} \\ & \left(29.13^{\prime \prime} \times 41.34^{\prime \prime}\right) \end{aligned}$ | $\begin{aligned} & 730 \times 1,020 \mathrm{~mm} \\ & \left(28.74^{\prime \prime} \times 40.16^{\prime \prime}\right) \end{aligned}$ | $\begin{aligned} & 740 \times 1,050 \mathrm{~mm} \\ & \left(29.13^{\prime \prime} \times 41.34^{\prime \prime}\right) \end{aligned}$ | $730 \times 1,020 \mathrm{~mm}$ (28.74" $\times 40.16^{\prime \prime}$ ) [for straight printing] <br> $720 \times 1,020 \mathrm{~mm}$ <br> (28.35" $\times 40.16^{\prime \prime}$ ) <br> [for perfecting] | $\begin{aligned} & 740 \times 1,050 \mathrm{~mm} \\ & \left(29.13^{\prime \prime} \times 41.34^{\prime \prime}\right) \\ & \text { [for straight printing] } \\ & 730 \times 1,050 \mathrm{~mm} \\ & \left(28.744^{\prime \prime} \times 41.34^{\prime \prime}\right) \\ & \text { [for perfecting] } \end{aligned}$ |
| Paper thickness | $0.04-0.8 \mathrm{~mm}\left(0.002{ }^{\prime \prime}-0.0311^{\prime \prime}\right)$ |  | $0.04-1.0 \mathrm{~mm}(0.002$ " - 0.039") |  | $0.04-0.6 \mathrm{~mm}\left(0.002{ }^{\prime \prime}-0.024^{\prime \prime}\right)$ |  | $0.04-0.6 \mathrm{~mm}\left(0.002{ }^{\prime \prime}-0.024^{\prime \prime}\right)$ |  |

■ RMGT 11*2 $\quad 1,130 \mathrm{~mm}$ Format Offset Presses

|  | ST (straight press) | LX (wide stock range press) | TP (tandem perfector) |
| :--- | :---: | :---: | :---: |
| Max. printing speed*1 | 15,000 S.P.H. | 15,000 S.P.H. | 13,000 S.P.H. |
| Max. sheet size | $820 \times 1,130 \mathrm{~mm}\left(32.28^{\prime \prime} \times 44.49^{\prime \prime}\right)$ | $820 \times 1,130 \mathrm{~mm}\left(32.28^{\prime \prime} \times 44.49^{\prime \prime}\right)$ | $820 \times 1,130 \mathrm{~mm}\left(32.28^{\prime \prime} \times 44.49^{\prime \prime}\right)$ |
| Min. sheet size | $460 \times 620 \mathrm{~mm}\left(18.11^{\prime \prime} \times 24.41^{\prime \prime}\right)$ | $460 \times 620 \mathrm{~mm}\left(18.11^{\prime \prime} \times 24.41^{\prime \prime}\right)$ | $460 \times 620 \mathrm{~mm}\left(18.11^{\prime \prime} \times 24.41^{\prime \prime}\right)$ |
| Max. printing area | $810 \times 1,120 \mathrm{~mm}\left(31.89^{\prime \prime} \times 44.09^{\prime \prime}\right)$ | $810 \times 1,120 \mathrm{~mm}\left(31.89^{\prime \prime} \times 44.09^{\prime \prime}\right)$ | $810 \times 1,120 \mathrm{~mm}\left(31.89^{\prime \prime} \times 44.09^{\prime \prime}\right)$ |
| Paper thickness | $0.04-0.6 \mathrm{~mm}\left(0.002^{\prime \prime}-0.024^{\prime \prime}\right)$ | $0.04-1.0 \mathrm{~mm}\left(0.002^{\prime \prime}-0.039^{\prime \prime}\right)$ | $0.04-0.6 \mathrm{~mm}\left(0.002^{\prime \prime}-0.024^{\prime \prime}\right)$ |

*1 Local conditions, the ink and printing plate type, and the printing quality required will affect the maximum printing speed.
*2 RMGT 11 series is not available as PF (convertible perfector) type.

## Dimensions

1050ST-4


1130ST-4


## RYOBI MHI

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